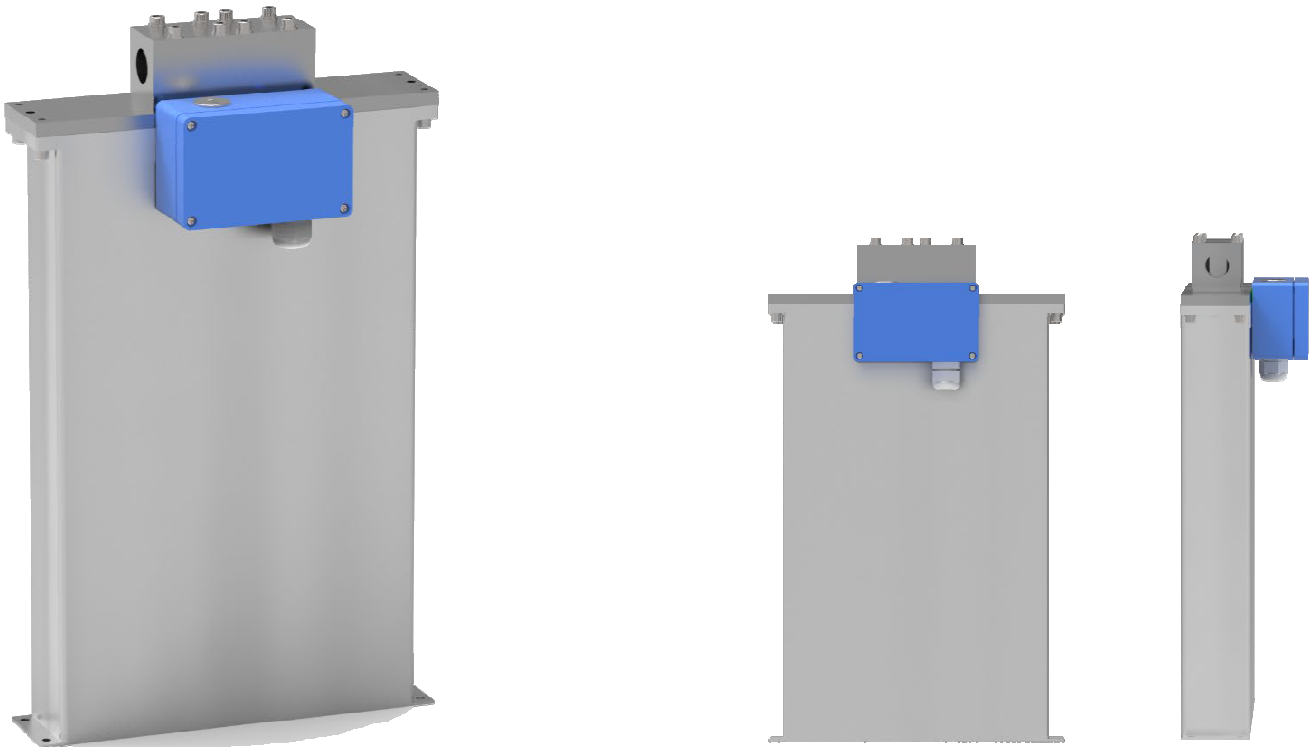


## RHM 20

# Industrial Coriolis Mass Flow Meter

General Flow Control / Plant Balance / Additive Dosing / Mixing and Batching / Package and Container Filling





## 이점

- 유량 측정 범위 300 kg/min (661.39 lb/min)
- 압력 적용 범위 586 bar (8,499 psi)
- 온도 적용 범위 -196 to +350 °C (-320 to +662°F) - 더 넓은 범위 가능
- 질량 유량 정밀도 0.05 %
- 재현성 0.05 %
- 40 시리즈 트랜스미터와 함께 사용시 4 kHz 측정 업데이트 및 10ms 미만의 응답 속도
- 3 kg/min 미만까지 정확하게 측정
- 레오닉 **AnyPipeFit Commitment** 방법은 어떠한 프로세스 타입 및 사이즈에도 연결 가능하므로 설치 비용 절감
- Compact design 으로 최소 설치 공간 필요
- 방폭 인증 획득
- Stainless steel 외함 가능
- 일체형 및 분리형 트랜스미터 연결 가능

## RHM20 일반 사양

<b>Nominal Flow (<math>Q_{nom}</math>)*</b>	300 kg/min (661.4 lb/min)
<b>Maximum Flow (<math>Q_{max}</math>)*</b>	300 kg/min (661.4 lb/min)
<b>Typical Minimum Flow (<math>Q_{min}</math>)*</b>	3 kg/min (6.6 lb/min)
<b>Serial Tube / Single Path</b>	Flow rates $Q_{max}$ , $Q_{nom}$ and $Q_{min}$ for "serial" sensors will be 50% of the above listed parallel/dual path version.
<b>Operating Temperature</b>	Fluid temperature range options cover applications from -196°C to 350°C (-320°F to 662°F).
<b>Ambient Temperature</b>	-50 °C to +80 °C (-60 °F to +180 °F) (standard), versions available for installation in vacuum chamber (-260 °C / -430 °F) or oven (up to +210 °C / +410 °F) (optional)
<b>Pressure Ratings</b>	Up to 1379 bar / 20000 psi - dependent upon material
<b>Electrical Connection Sensor w/o Integral Transmitter</b>	M20 x 1.5 standard cable entry for JM, SM terminal box versions Optional entries available: ½" NPT or M25 x 1.5 (only for SM) or ¾" NPT (only for SM) M16 x 1.5 standard cable entry for PM terminal box version Max. cable length to remote RHE transmitter 100 m/330 ft
<b>Sensor Enclosure Materials</b>	Stainless steel 304 (standard), SS 316 (optional) Coated aluminum terminal box, SS 316 terminal box (optional)
<b>Enclosure Type</b>	Protection class IP66, NEMA 4X (standard), IP66/67, NEMA 4X/6 (optional)
<b>Wetted Materials</b>	Flow tubes SS 316Ti, Alloy C22, Tantalum or SuperDuplex Manifolds SS 316L; Seal material (manifold construction): PTFE Standard flanges SS 316Ti, other connections SS 316L Additional/customer specific materials available upon request
<b>Process Connections</b>	Nearly any – the Rheonik <b>AnyPipeFit Commitment</b> . Consult factory for types/sizes not listed in this data sheet on the Mechanical Construction pages
<b>Pressure Rating Compliance</b>	Europe – PED: Sound Engineering Practice (SEP), Module A2, Module B3.1+C2 Canada – CRN: Canadian Registration Number
<b>Certifications and Approvals</b>	ATEX / IECEx Approvals for Zone 0, 1 (details see page 17) North American Approvals Class I, Div. 1, 2, Gr. A,B,C,D, Zone 0, 1 American Bureau of Shipping (ABS) Product Type Approval for use on marine vessels
<b>Testing and Inspection</b>	All sensors are hydro tested, calibrated and supplied with a traceable calibration certificate. Customized calibration and testing services are available
<b>Project Documentation and QA, Services</b>	Rheonik offers a full set of services for large and complex engineering projects. Typical services offered are, but not limited to: <ul style="list-style-type: none"> <li>• Certificates of origin and conformity, mill certificates</li> <li>• Data books including WPAR, WQS, NDT, test &amp; quality plans, functional testing, calibration procedures, customized packing, factory acceptance etc.</li> <li>• Painting to project specification</li> <li>• Start up and commissioning services on/offshore</li> </ul>
<b>Options</b>	Enclosure heating for high temperature applications Cleaning for oxygen service , ... For more consult factory

\* At  $Q_{nom}$  pressure drop across a parallel tube sensor will be approximately 1 bar (14 psi) for H<sub>2</sub>O. Sensors can be operated at higher flow rates up to  $Q_{max}$  but pressure drop will be higher. Typical Minimum Flow  $Q_{min}$  is the recommended lowest flow rate for an accurate measurement. Sensors will measure flow rates lower than  $Q_{min}$  but uncertainty will increase beyond 1% of rate.

The flow rate specifications above relate to standard pressure, parallel tube, manifold sensor versions. Models with higher pressure ratings have increased wall thickness and will have higher pressure drops.

## Calibration Options

### Standard and Premium Calibration

<b>A</b>	<b>0.20 % Uncertainty</b> <i>Requires RHE 20 Series transmitter. All others 0.5 %</i>
<b>B</b>	<b>0.15 % Uncertainty</b> <i>Requires RHE 20 Series transmitter or higher</i>

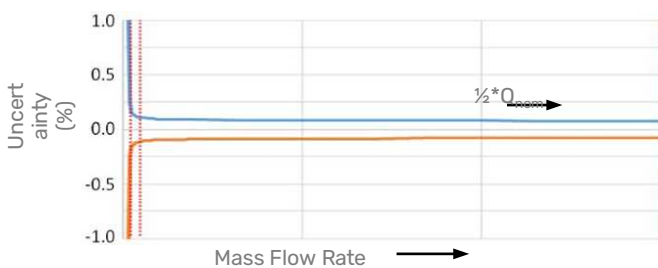
### Premium Plus Calibration

<b>G</b>	<b>0.10 % Uncertainty</b> <i>Requires RHE 20 Series transmitter or higher</i>
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### Low Flow and Customized Calibration

<b>1</b>	<b>0.10 % Low Flow Focused Calibration*</b> <i>Requires RHE 40 Series transmitter</i>
<b>X</b>	<b>Customized Calibration**</b> <i>Consult factory</i>

\* Low flow calibration focuses on the range from  $Q_{nom}/2$  downwards to lower flow rates than on other calibrations. Often used for low pressure gas or very viscous liquids  
 \*\* Customized calibration uses specific calibration points according to customer requirements



### Density Calibration / Performance (Liquid)

<b>N</b>	<b>No Density Calibration</b>
<b>S</b>	<b>Standard ± 0.001 kg/liter Uncertainty</b>
<b>D</b>	<b>Enhanced ± 0.0005 kg/liter Uncertainty</b>

### Uncertainties and flow measurement turn-down

The turn down capability from  $Q_{nom}$  of the flow sensor is driven mainly by its zero point stability. At the very low end of the measuring range the uncertainty ( $u$ ) is dominated by zero point stability. The zero point stability of a standard sensor is: 0.00246 kg/min (0.00542 lbs/min). Zero point stability of a Gold Line sensor is 0.0012 kg/min (0.00264 lbs/min).

For flow  $Q \geq ZP \text{ stability} / (\text{Base Calibration uncertainty}/100) \rightarrow u = \text{calibration uncertainty}$   
 For flow  $Q < ZP \text{ stability} / (\text{Base Calibration uncertainty}/100) \rightarrow u = (\text{zero stability}/Q) * 100$

### Uncertainties from environmental and process conditions

- If sensors are not zeroed at operating conditions, minor additional uncertainties can arise from elevated temperatures and pressures:  $\pm 0.00022\%$  of maximum flow per  $^{\circ}\text{C}$  and  $\pm 0.0005\%$  of maximum flow per bar.
- Process temperature effect on density: additional uncertainty of  $\pm 0.000071 \text{ g/cm}^3$  per  $^{\circ}\text{C}$  difference from calibration temperature with standard density calibration and of  $\pm 0.000009 \text{ g/cm}^3$  per  $^{\circ}\text{C}$  difference from calibration temperature with enhanced density calibration. This effect can be mitigated by a simple field density adjustment at operating conditions.
- Process pressure effect on mass flow: The effect of pressure on flow measurement is 0.0001 % of rate per bar. Compensation is possible by pressure sensor input (analog input or digital write) or manual value entry into the transmitter.
- Process pressure effect on density: The effect of pressure on density measurement is  $0.000075 \text{ g/cm}^3$  per bar. Compensation is possible by pressure sensor input (analog input or digital write) or manual value entry into the transmitter.

*Premium Plus, Low Flow and Enhanced Density Calibration come with Gold Line sensors and are not available in all materials, pressure and temperature ranges.*

Reference conditions: 18–24 °C Water @ 1–3 bar; Gas (Natural gas) 35–100 bar.

### Flow Measurement Repeatability

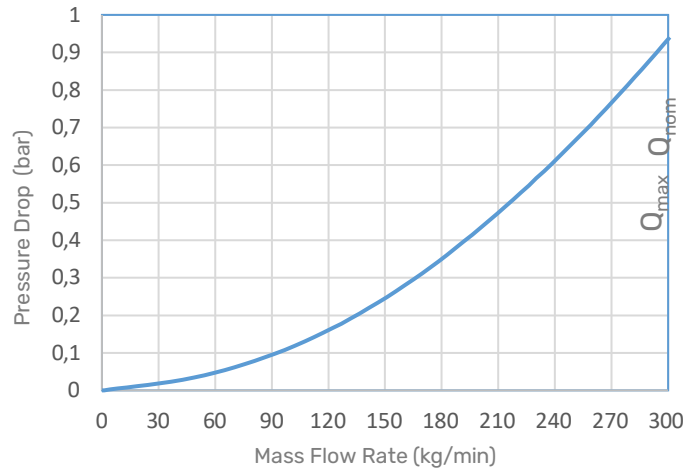
Standard Sensors  $\pm 0.1\%$  of rate  
 Gold Line Sensors  $\pm 0.05\%$  of rate

### Temperature Measurement

Better than  $\pm 1^{\circ}\text{C}$

## Pressure Drop

Every Coriolis flow sensor generates pressure drop across its inlet and outlet when in use. The amount of pressure drop generated is mainly a function of the flow velocity within its tubes and the flowing viscosity of the stream.



0 – 300 kg/min water, sensor with P1 pressure rating. Higher viscosities create higher pressure drop

## Measurement Tube Materials and Pressure Ratings

The maximum pressure ( $p_{max}$ ) of a sensor is determined by its lowest rated part. The lowest rated part can be either the measurement tube ( $p_{max}$  see table to the right), the connection block/manifold ( $p_{max}$  indicated in the mechanical construction section) or the process connection (for  $p_{max}$  see published standards or manufacturer information).

Material	Pressure Code	50°C / 122°F	120°C / 248°F	210°C / 410°F
SS 316Ti (standard)	P1	208	185	156
		3017	2683	2263
Alloy C22	P1	193	171	146
		2799	2480	2118
Tantalum	P1	44	39	36
		638	565	522
Super Duplex*	P1	586	514	464
		8499	7455	6730
SS316Ti	P2	250	225	193
		3626	3263	2799
Alloy C22	P2	260	232	196
		3771	3365	2843
SuperDuplex*	P2	481	448	402
		6976	6498	5831
SS316Ti	P4	392	345	300
		5685	5004	4351

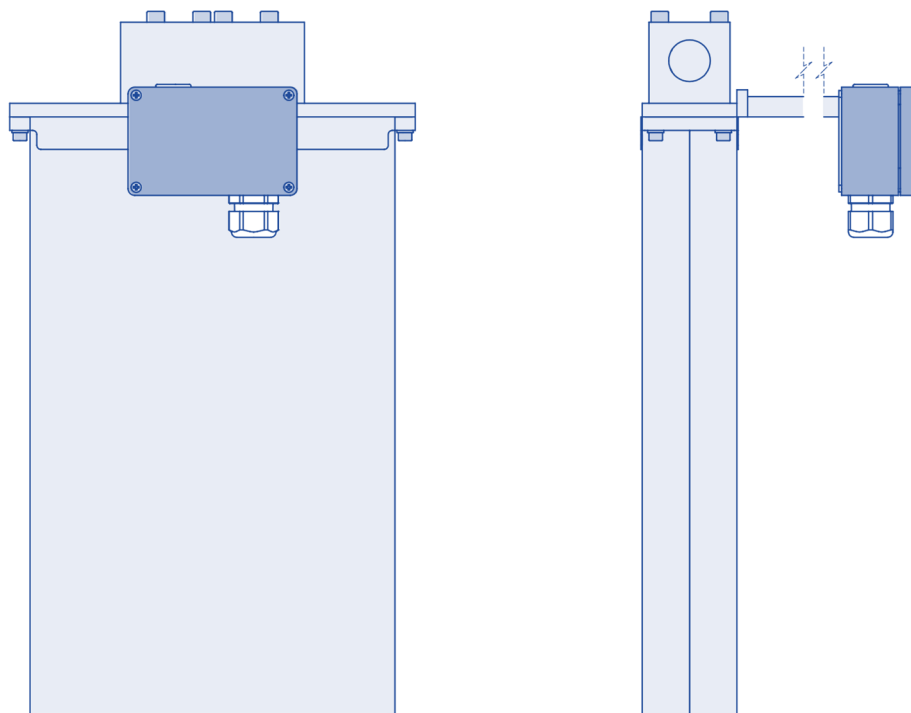
SuperDuplex stainless steel is -40 °C Units: bar / psi

### Other Materials

Other wetted materials may be possible for chemical compatibility, lower pressure drop, abrasion allowance, other application specific requirements. Rheonik can provide nearly any material for the wetted parts.  
*Contact factory with specification for assessment and availability.*

## Mechanical Construction

Sensors are manufactured with two internal measurement tubes arranged side by side. In parallel or dual path sensors (order code Pxx), these tubes are connected in parallel and the flowing fluid is split equally between them. In serial or single path sensors (order code Sxx), the internal tubes are connected end to end, creating a single path through which all fluid flows. Manifold designs have a removable inlet/outlet manifold block and utilize selectable seals between the manifold and sensor body. In sealless designs, the measurement tubes are continuous between the process connections and do not have seals. Manifold designs offer shorter delivery lead times and may have a lower pressure drop than sealless designs for the same flow rate.

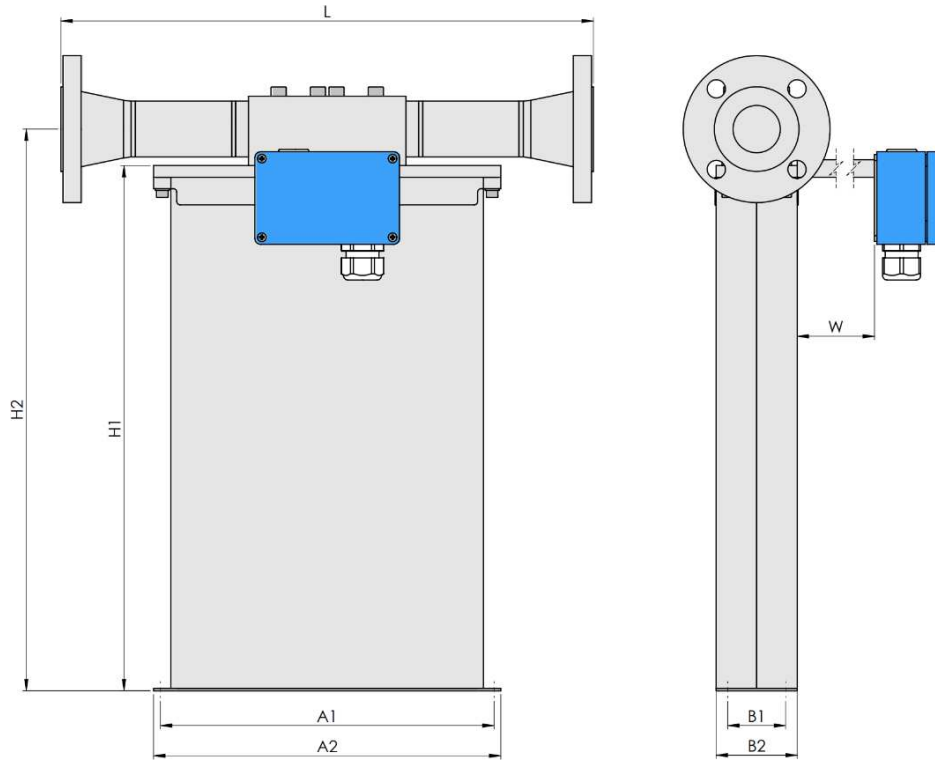


### Note

*All dimensions are for standard products. For customization of face to face length and/or process connection types other than the ones listed on this page, please consult factory. Note that larger diameter flange process connections are always possible.*

### Manifold design with flange connections

PMO: parallel tube / dual path



Process Connection PMO	Dim. L mm / in	Dim. H2 mm / in	Order Code
ANSI 1½" 150#RF	460 / 18.11	486 / 19.11	F1
ANSI 1½" 300#RF	460 / 18.11	486 / 19.11	F2
ANSI 1½" 600#RF	500 / 19.69	486 / 19.11	F3
DIN DN40/PN40 Form B1	460 / 18.11	486 / 19.11	C1
DIN DN40/PN100 Form B2	500 / 19.69	486 / 19.11	C2

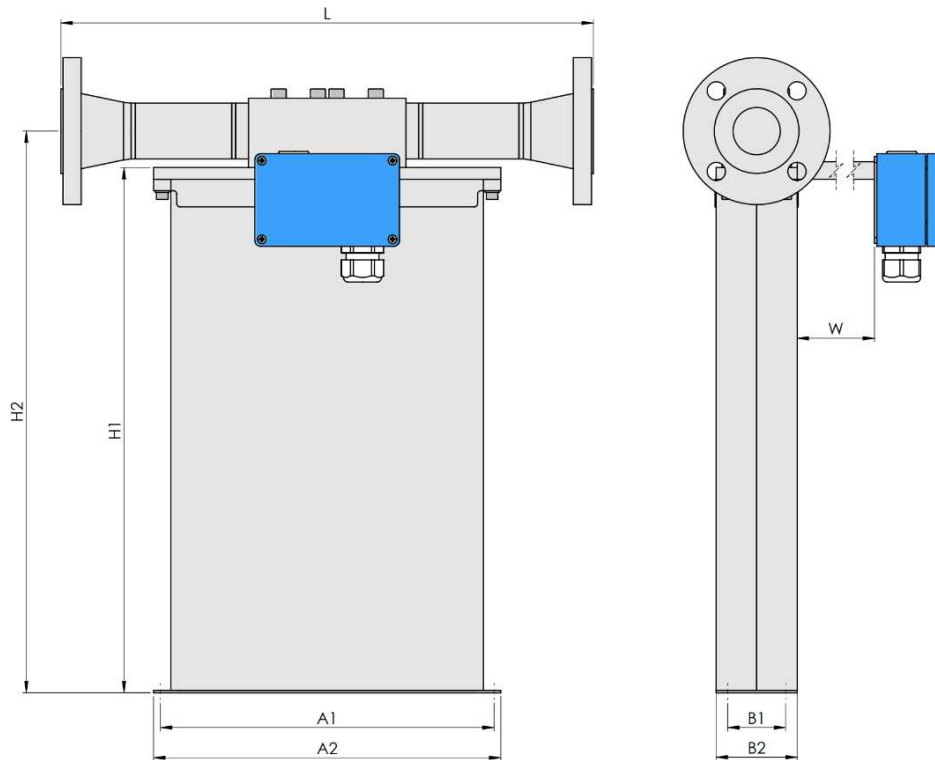
PMO Dimensions	mm / in
A1	285 / 11.22
A2	300 / 11.81
B1	50 / 1.97
B2	70 / 2.76
H1	454 / 17.87
V	26 / 1.02

### Weights and Shipping Dimensions

- Approx. weight with 1½ " 150# flanges: 10 kg / 22 lb
- Shipping in wooden crate as per ISPM 15, approx. 125 x 85 x 60 cm (50 x 34 x 24 in)
- Gross weight with 1½ " 150# flanges and RHE28 transmitter approx. 14 kg / 31 lb

### Manifold design with flange connections

SMO: serial tube / single path



Process Connection SMO	Dim. L mm / in	Dim. H2 mm / in	Order Code
ANSI 1½" 150#RF	460 / 18.11	486 / 19.11	F1
ANSI 1½" 300#RF	460 / 18.11	486 / 19.11	F2
ANSI 1½" 600#RF	500 / 19.69	486 / 19.11	F3
DIN DN40/PN40 Form B1	460 / 18.11	486 / 19.11	C1
DIN DN40/PN100 Form B2	500 / 19.69	486 / 19.11	C2

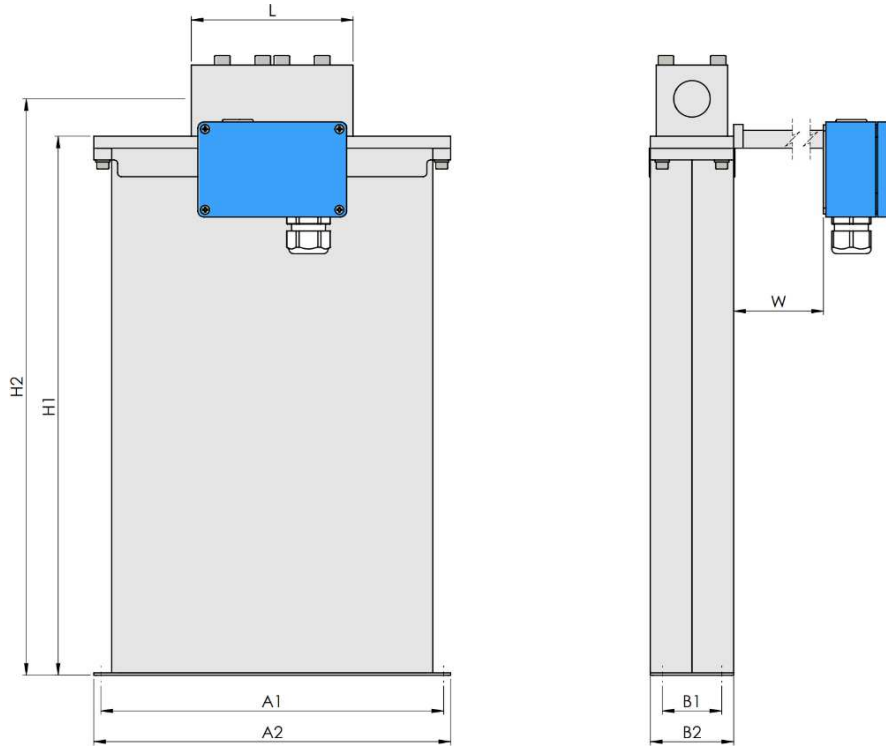
SMO Dimensions	mm / in
A1	285 / 11.22
A2	300 / 11.81
B1	50 / 1.97
B2	70 / 2.76
H1	454 / 17.87
V	26 / 1.02

### Weights and Shipping Dimensions

- Approx. weight with 1½ " 150# flanges: 10 kg / 22 lb
- Shipping in wooden crate as per ISPM 15, approx. 125 x 85 x 60 cm (50 x 34 x 24 in)
- Gross weight with 1½ " 150# flanges and RHE28 transmitter approx. 14 kg / 31 lb

## Manifold design with thread connections

PMO: parallel tube / dual path

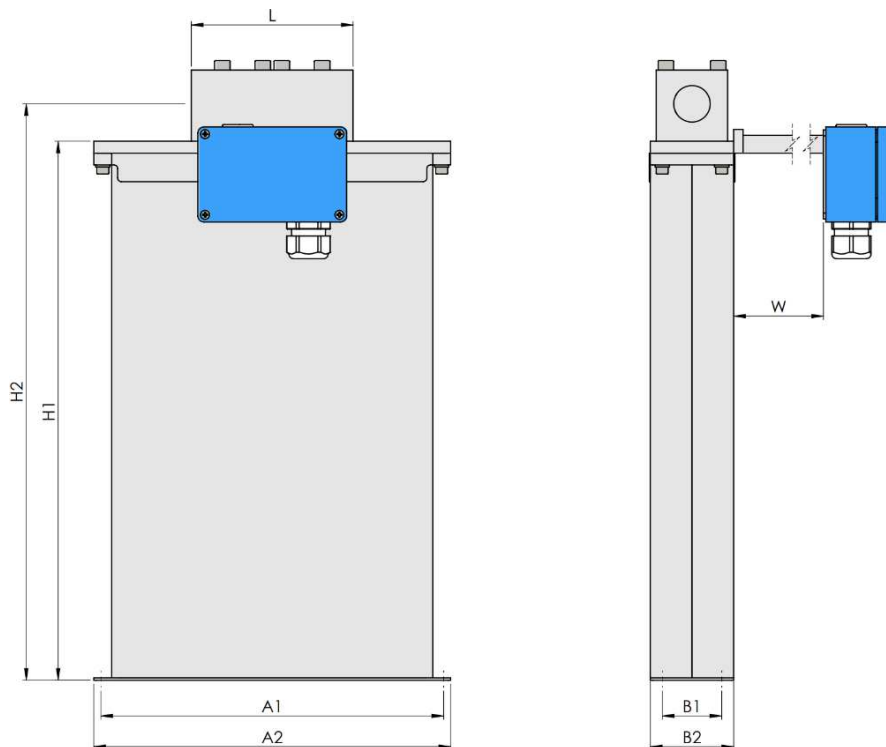


Process Connection PMO	Dim. L mm / in	Dim. H2 mm / in	Order Code
Female Thread G 1"	136 / 5.35	486 / 19.11	G1
Female Thread 1" NPT	136 / 5.35	486 / 19.11	N1

PMO Dimensions	mm/in
A1	285 / 11.22
A2	300 / 11.81
B1	50 / 1.97
B2	70 / 2.76
H1	454 / 17.87
V	26 / 1.02

## Manifold design with thread connections

SMO: serial tube / single path

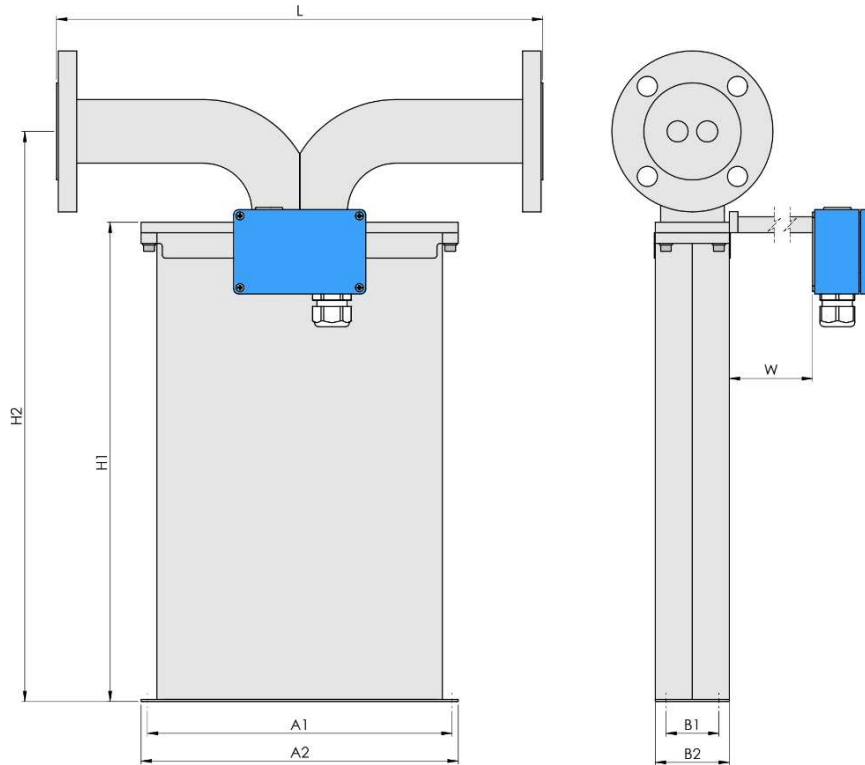


Process Connection SMO	Dim. L mm / in	Dim. H2 mm / in	Order Code
Female Thread G 1"	136 / 5.35	486 / 19.11	G1
Female Thread 1" NPT	136 / 5.35	486 / 19.11	N1

SMO Dimensions	mm / in
A1	285 / 11.22
A2	300 / 11.81
B1	50 / 1.97
B2	70 / 2.76
H1	454 / 17.87
V	26 / 1.02

**Sealless design with flange connections**

PFO: parallel / dual path



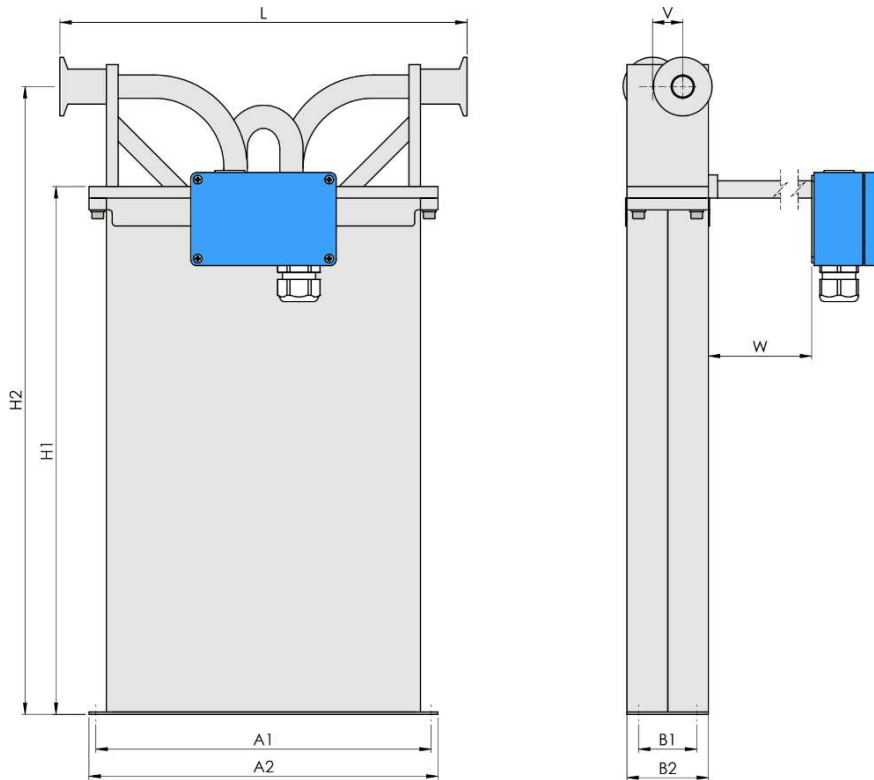
Process Connection PFO	Dim. L mm / in	Dim. H2 mm / in	Order Code
ANSI 2" 150#RF	460 / 18.11	540 / 21.26	A1
ANSI 2" 300#RF	460 / 18.11	540 / 21.26	A2
ANSI 2" 600#RF	500 / 19.69	540 / 21.26	A3
ANSI 2" 1500#RF	500 / 19.69	540 / 21.26	A5
ANSI 2" 1500#RTJ	500 / 19.69	540 / 21.26	R2
DIN DN50/PN40 Form B1	460 / 18.11	540 / 21.26	D1
DIN DN50/PN100 Form B2	500 / 19.69	540 / 21.26	D2
Grayloc Hub 2½" GR20	400 / 15.75	540 / 21.26	H3
Sanitary 1" Triclamp, DIN 32676 (only with SF0)	350 / 13.78	540 / 21.26	S1
Sanitary NW20, DIN 11851 (only with SF0)	350 / 13.78	540 / 21.26	S2

PFO Dimensions	mm / in
A1	285 / 11.22
A2	300 / 11.81
B1	50 / 1.97
B2	70 / 2.76
H1	454 / 17.87
V	26 / 1.02

For other hub connections (e.g. Destec, Galperti, Techlok) please consult factory

**Sealless design with flange connections**

SFO: serial / single path



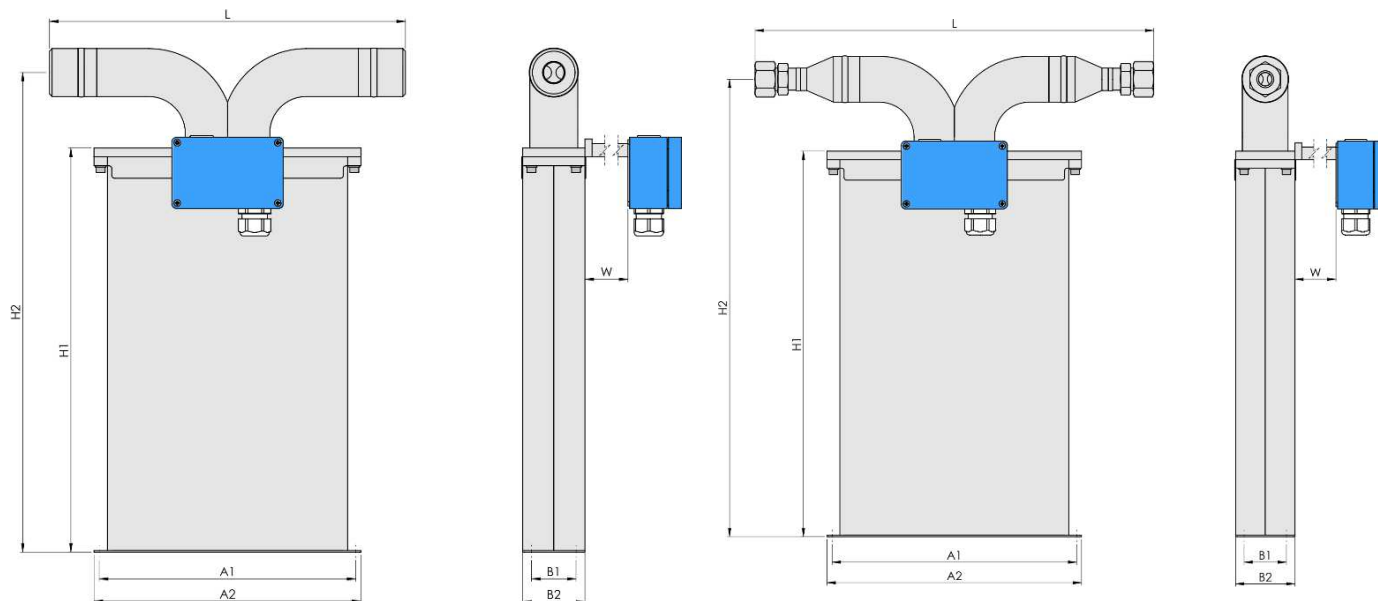
Process Connection SFO	Dim. L mm / in	Dim. H2 mm / in	Order Code
ANSI 2" 150#RF	460 / 18.11	540 / 21.26	A1
ANSI 2" 300#RF	460 / 18.11	540 / 21.26	A2
ANSI 2" 600#RF	500 / 19.69	540 / 21.26	A3
ANSI 2" 1500#RF	500 / 19.69	540 / 21.26	A5
ANSI 2" 1500#RTJ	500 / 19.69	540 / 21.26	R2
DIN DN50/PN40 Form B1	460 / 18.11	540 / 21.26	D1
DIN DN50/PN100 Form B2	500 / 19.69	540 / 21.26	D2
Grayloc Hub 2½" GR20	400 / 15.75	540 / 21.26	H3
Sanitary 1" Triclamp, DIN 32676 (only with SFO)	350 / 13.78	540 / 21.26	S1
Sanitary NW20, DIN 11851 (only with SFO)	350 / 13.78	540 / 21.26	S2

SFO Dimensions	mm / in
A1	285 / 11.22
A2	300 / 11.81
B1	50 / 1.97
B2	70 / 2.76
H1	454 / 17.87
V	26 / 1.02

For other hub connections (e.g. Destec, Galperti, Techlok) please consult factory

## Sealless design with thread connections

PFT: parallel / dual path

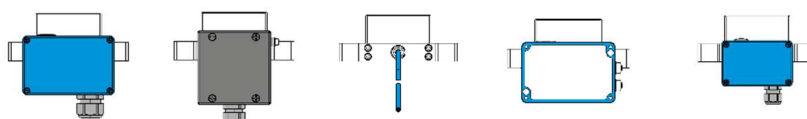


Process Connection PFT	Dim. L mm / in	Dim. H2 mm / in	Order Code
Female Thread G 1"	400 / 15.75	540 / 21.26	G1
Female Thread 1" NPT	400 / 15.75	540 / 21.26	N1
Swagelok 1" tube compression fitting (SS- 1610-1-16W)	560 / 22.05	540 / 21.26	W1

PFT Dimensions	mm / in
A1	285 / 11.22
A2	300 / 11.81
B1	50 / 1.97
B2	70 / 2.76
H1	454 / 17.87
V	26 / 1.02

## Transmitter Range

Any Rheonik Mass Flow Transmitter model can be combined with any Rheonik Mass Flow Sensor to provide an overall mass flow measurement system to suit any requirement. Rheonik Coriolis Transmitters are available in versions specifically designed for process, industrial and OEM applications. Economical blind front versions of some transmitters are available where displays and keypads are not required. The wide range of sensors and transmitters provide tremendous options for system designers and end users alike.



Product Code	JM	SM	TM	J5	PM
 RHE 21	✓	✓	✓	-	✓
 RHE 26	✓	✓	✓	-	✓
 RHE 27	✓	✓	✓	-	✓
 RHE 28	✓	✓	✓	-	✓
 RHE 42	✓	✓	✓	-	✓
 RHE 45	-	-	-	✓	-

## Hazardous Area Certifications

Code	Zone / Division	Approval	Labeling
<b>A0</b>	Zone 0	ATEX	II 1G Ex ia IIC T6...T1 Ga
<b>A1</b>	Zone 1	ATEX	II 2G Ex ib IIC T6...T1 Gb
<b>AB</b>	Zone 0	ATEX	II 1G Ex ia IIB T6...T1 Ga
<b>AB</b>	Zone 1	ATEX	II 2G Ex ib IIB T6...T1 Gb
<b>A2</b>	Zone 2	ATEX	II 3G Ex ec IIC T6...T1 Gc
<b>A0</b>	Zone 0	IECEX	Ex ia IIC T6...T1 Ga
<b>A1</b>	Zone 1	IECEX	Ex ib IIC T6...T1 Gb
<b>A2</b>	Zone 2	IECEX	Ex ec IIC T6...T1 Gc
<b>C0</b>	Div 1, Zone 0	Zone USA/Kanada	Class I, Div 1, Groups A, B, C and D T6...T1; Class I, Zone 0, AEx ia IIC T6...T1 Ga
<b>CB</b>	Div 1, Zone 0	Zone USA/Kanada	Class I, Div 1, Groups C and D T6...T1; Class I, Zone 0, AEx ia IIB T6...T1 Ga
<b>C2</b>	Zone 2	Zone USA/Kanada	Class I, Zone 2, AEx nA IIC T6...T1 Gc



## 레오닉에 대해

레오닉의 목표는 최고의 Coriolis 질량유량계를 설계하고 제조하는 것입니다.

R&D 및 엔지니어링 팀은 효율적이고 정밀도가 뛰어난 새롭고 향상된 유량 솔루션을 제공하기 위해 전념하고 있으며, 생산 팀은 각각의 제품들에 대한 원자재 공급부터 제조, 운송까지 책임지고 서비스 및 지원 팀은 귀사에서 사용하는 모든 레오닉 제품을 분류, 통합, 시운전 및 유지 보수가 가능하도록 지원합니다.

레오닉 제품을 사용하신다면 귀사는 우리의 소중한 비즈니스 파트너입니다. 플랜트의 특별한 구성이 필요하다면 설치에 추가 비용이 발생하는 “표준” 제품 또는 광범위한 제품으로도 적합한 구성을 할 수 없는 경우에는 당사의 전용 “AnyPipeFit 실행” 으로 어떠한 유량 센서의 크기 또는 프로세스 커넥션 타입이라도 귀사가 원하는 제품으로 “맞춤제작” 할 수 있습니다.

귀사의 주 제품으로 어떤 제어 시스템을 사용하든 당사의 “AnyInterface 실행” 으로 설치 및 통신에 문제가 없습니다. 레오닉 RHE 트랜스미터는 다양한 아날로그 또는 디지털 신호와 함께 모든 네트워크/bus 인터페이스 (HART, ProfibusDP, ProfiNet, EtherCAT, PowerLink, EtherNet/IP, CAN 등)를 제공합니다. 레오닉 RHE 트랜스미터는 귀사의 시스템에 (어려운 문제 및 변환이 필요 없이) 연결하여 사용 가능합니다.



(주)레오닉코리아

#07547

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